# Industrial Process Cooling Solutions







## **CHILLERS**

**CHAMPION PROCESS CHILLERS** are designed to meet a variety of requirements spread over a wide range of industries where cooling is critical and poor delivery of process liquids can be disastrous.

**NO TWO INDUSTRIES HAVE THE SAME REQUIREMENT** and virtually every critical duty process application is an opportunity to showcase our engineering excellence, innovation & adaptability of our product.

**MODULAR DESIGN** available in air-cooled and water- cooled options and a wide range of capacities allows you to choose a unit which suits your immediate requirement arid add on units based on your increased capacity requirements at a. later date.

| CHILLER MODEL OPTION  |  |  |  |  |  |  |  |
|-----------------------|--|--|--|--|--|--|--|
| EVAPORATOR TYPE       | CONDENSOR TYPE   |  |  |  |  |  |  |
| IMMERSED COIL         | FIN & TUBE (AIR-COOLED)  |  |  |  |  |  |  |
| IMMERSED FIN & TUBE   | FIN & TUBE (AIR-COOLED)  |  |  |  |  |  |  |
| BRAZED HEAT EXCHANGER | FIN & TUBE (AIR-COOLED)  |  |  |  |  |  |  |
| SHELL & TUBE          | FIN & TUBE (AIR-COOLED)  |  |  |  |  |  |  |
| BRAZED HEAT EXCHANGER | SHELL & TUBE (WATER-COOLED)  |  |  |  |  |  |  |
| SHELL & TUBE          | SHELL & TUBE (WATER-COOLED)  |  |  |  |  |  |  |
|                       | EVAPORATOR TYPE IMMERSED COIL IMMERSED FIN & TUBE BRAZED HEAT EXCHANGER SHELL & TUBE BRAZED HEAT EXCHANGER |  |  |  |  |  |  |



**COMPACT SYSTEMS** allow you the flexibility of installing the units indoor or outdoor, with the option of in-built tanks or remote tanks & sumps. They can be deployed as primary circulation cooling systems or secondary circulation cooling systems, depending on the process requirement, the fluid to be cooled, filtration systems, the temperature requirement, etc.

# NOTHING WE DO IS STANDARD EXCEPT THE QUALITY OF OUR PRODUCT CONTINUOUS PRODUCT DEVELOPMENT in a new generation of

CHAMPION modular systems. Space saving, compact designs are available in air-cooled & water-cooled units with options of Immersed, CBHE or Shell & Tube evaporators.

**COMPRESSOR SELECTION** is based on the precise load conditions and duty matching and covers a wide range of hermetic, semi-hermetic & scroll models; selected to minimize the power requirement.

**CONSTRUCTED ON** sturdy square pipe frames with easy access through easily removable & lockable epoxy painted sheet metal panels, an isolated Wiring Box with ferruled and number coded wiring, low noise fans, built-in matching pumps to suit a wide range of fluids ranging across water, glycol, brine, coolants, cutting oils, hydraulic oils & even food products & certain acids.

**AN UNPARALLELED COMMITMENT TO SERVICE** Ultimately our reputation depends on our operational success. By employing only the highest quality component selection, assembled and tested by highly skilled technicians and supported by advanced microprocessor control there is no better choice than the CHAMPION CHILLER.

MICROPROCESSOR CONTROL systems, which control and monitor the performance of the entire unit and provide diagnostic indications & fault alarms can be programmed to suit the individual process operation and simplify the operations job to the single touch of a button.the performance of the entire unit and provide diagnostic indications & fault alarms can be programmed to suit the individual process operation and simplify the operators job to the single touch of a button.

| MICRO PROCESSOR OPTIONS  LED INDICATION                   |                 |  |  |  |  |  |
|---|-----------------|--|--|--|--|--|
| WKI   | WK II           |  |  |  |  |  |
| HP  | COMP 1          |  |  |  |  |  |
| _P CC   |                 |  |  |  |  |  |
| F CHW Pum   |                 |  |  |  |  |  |
| PUMP ON Condencer Fan/Pum                                 |                 |  |  |  |  |  |
| COMP ON HG Hor gas bypass valve                           |                 |  |  |  |  |  |
| AF PD Pump down valve                                     |                 |  |  |  |  |  |
| RT Set Temperature  |                 |  |  |  |  |  |
| OT  | QT              |  |  |  |  |  |
| Set Liquid Temperature                                    | RT              |  |  |  |  |  |
| Alarm ON  | HP 1            |  |  |  |  |  |
| LW  | HP 2            |  |  |  |  |  |
| AF Antifreeze   |                 |  |  |  |  |  |
|   | SPP             |  |  |  |  |  |
|   | Condensor Error |  |  |  |  |  |
|   | Chw Pump Error  |  |  |  |  |  |
| SWITCHES  |                 |  |  |  |  |  |
| ONN/OFF   |                 |  |  |  |  |  |
| Temperature UP  |                 |  |  |  |  |  |
| Temperature DN  |                 |  |  |  |  |  |
| DISPLAY - To reset the system when tripped on LP/HP/AF/PF |                 |  |  |  |  |  |

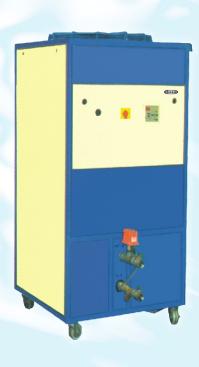
## TYPICAL APPLICATIONS FOR CHAMPION CHILLERS

- DIFFUSION PUMPS
- VAPOR RECOVERY
- **ELECTRONICS EQUIPMENT**
- HEAT EXCHANGERS
- HEAT TREATMENT EQUIPMENT
- HYDRAULIC EQUIPMENTS
- **FOOD PROCESSING EQUIPMENT**
- **■** GRINDING
- DEEP HOLE DRILLING
- MILLING
- CUTTING OILS
- COOLANTS
- **BIO-GAS POWER PLANTS**
- X-RAY MACHINES
- POUCH SEALING MACHINES (FFS)
- CENTRALISED DRINKING WATER COOLER

- LASERS
- **JACKETED VESSLES**
- PLASTIC PROCESSING

MUTE - To reset the alarm

- PRINTING EQUIPMENT
- **RUBBER MACHINERY**
- SPOT WELDERS
- SPINDLES
- HINING
- TURNING
- **■** BROACHING
- HYDRAULIC OILS
- PRESSES
- ANODISING & PLATING
- LAMINATION PROCESS
- GAS CRACKING CHAMBERS

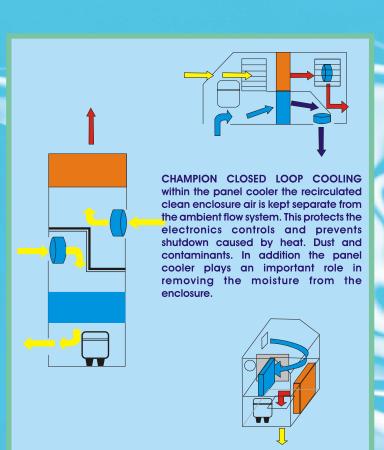




CHAMPION PANEL COOLERS Electronic Control Systems installed in CNC machines and other special purpose machines generate heat during operation. Apart from heat, moisture-laden air and dust, also adversely affects electronic controls.

CHAMPION Panel Coolers maintain a clean environment required in Electronic Control Panel Cabinets using a closed loop design. This ensures locking out of excessive heat caused by high ambient temperatures, moisture and dust.

The clean air, within the Control Panel cabinet, is continuously cooled by the refrigeration system and re-circulated and the required operating temperature can be maintained within the cabinet; thus maintaining a cool, clean, moisture free, environment at all times.



### TECHNICAL DATA FOR CHAMPION PANEL COOLERS

|   | MODEL                              | CPC mini  | CPC500    | CPC1200   | CPC1500   | CPC2700   |  |
|---|------------------------------------|-----------|-----------|-----------|-----------|-----------|--|
|   | OPERATING VOLTAGE                  | 230v/50Hz | 230v/50Hz | 230v/50Hz | 230v/50Hz | 230v/50Hz |  |
|   | RATED CURRENT                      | 2.9AMPS   | 2.9AMPS   | 3.8AMPS   | 5.5AMPS   | 5.7AMPS   |  |
| Ī | STARTING CURRENT                   | 15AMPS    | 15AMPS    | 17AMPS    | 28AMPS    | 25AMPS    |  |
|   | MCB                                | YES       | YES       | YES       | YES       | YES       |  |
|   | DUTY CYCLE                         | 100%      | 100%      | 100%      | 100%      | 100%      |  |
|   | COMPRESSURE                        | KCE419HAG | KCE419HAG | KCE444HAG | KCJ467HAG | KCJ511HAE |  |
|   | POWER CONSUMPTION                  | 460W      | 460W      | 670W      | 877W      | 1240W     |  |
|   | REFRIGERANT                        | R134A     | R134A     | R134A     | R134A     | R22       |  |
|   | PERMISSABLE PRESSURE               | 24bar     | 24bar     | 24bar     | 24bar     | 24bar     |  |
|   | TEMPERATURE CONTROLLER             | DIGITAL   | DIGITAL   | DIGITAL   | DIGITAL   | DIGITAL   |  |
|   | SIDE MOUNTING MODEL                | YES       | YES       | YES       | YES       | YES       |  |
|   | TOP MOUNTING MODEL                 | YES       | YES       | YES       | YES       | YES       |  |
|   | WEIGHT in Kgs                      | 20        | 38        | 40.5      | 50        | 55        |  |
|   | COOLING OUTPUT                     | 480W      | 480W      | 1200W     | 1500W     | 2700W     |  |
|   | COLOUR SEIMENS GRAY-POWDER COATING |           |           |           |           |           |  |

SPECIFICATION ARE SUBJECT TO CHANGE WITHOUT NOTIFICATION

#### **FEATURES**

SLEEK MODULAR DESIGN COMPITABLE WITH ANY CONTROL PANEL IMPORTED (GERMAN) MAKE BACKWARD CURVE BLOWERS & FANS DIGITAL TEMPERATURE CONTROLLER / INDICATOR EASY TO INSTALL AND MAINTAIN POWDER COATED CABINET PROVEN COMPONENTS WIDE RANGE OF MODELS

TYPICAL APPLICATIONS FOR PANEL COOLER
CNC MACHINES
ELECTRONICS CABINETS
INSTRUMENTATION CABINET
AUTOMATION SYSTEM
MAINFRAME COMPUTERS
AUTOMATED PROCESS INDUSTRIES

Capacities based on 7°C evaporating and 55°C condensing temperatures.



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